



SOUND OF COLOR

Milliken[™]

D/LUX

LUXURY DEMATERIALIZED

SOUND OF COLOR

RHYTHMIC HUES IN HARMONY

Design magic unfolds when the appeal of aesthetic visuals merges with the dynamic power of sound. The Sound of Color collection is equally comfortable in commercial and hospitality settings. It visually represents the sound that a color evokes. This collection is constructed using less raw materials, providing a sustainable and more textural solution.



A STUDY IN TEXTURE

Inspired by the motion of sound waves, a gentle gradient pattern moves across each tile, accentuating the base texture. Its tufted textured loop and cut pile construction holds up to the demands of everyday wear.



ACHIEVE SUSTAINABLE DESIGN

Earth-focused design leads our creative process. As a continuation of our D/LUX story, Sound of Color subtly embodies an ethereal, soft color movement. This collection is composed of 55% recycled materials and reduced embodied carbon, resulting in less harmful impact on the environment while also achieving unmatched style and comfort.





Sound of Color in Resonate SOC169. Ashlar. 25 cm x 1 m planks.

PRINTWORKS™

Design a dynamic visual masterpiece with color flexibility. Harness the precision dye capabilities of our PrintWorks™ technology, fused with the creative applications of this collection. Bring detailed artistic visions to life with unique patterning that integrates across floors without visual disruption.



A SYMPHONY OF COLOR

Amplify the energy of your space with bold colorations, or create soothing interiors with neutral options. The collection's solo pattern comes to life in 24 colors, taking you on a journey of color exploration. Dive into our spectrum of vivid hues to discover the perfect match for your project.



COLORLINE

Scan to view in the
product catalog.



PITCH
SOC19



BARK
SOC67



THUMP
SOC13



THUNDER
SOC174



RATTLE
SOC254



STATIC
SOC250



EMIT
SOC153



BUZZ
SOC120



TIMBRE
SOC21



RESOUND
SOC180



RUMBLE
SOC48



REFLECT
SOC39



CHATTER
SOC230



BLAST
SOC201



SMASH
SOC284



SING
SOC283



ECHO
SOC258



AURAL
SOC192



SERENADE
SOC62



BABBLE
SOC157



JANGLE
SOC33



AUDIBLE
SOC37



WHISPER
SOC152



RESONATE
SOC169

Milliken™ FOR HUMANKIND.



RED LIST FREE

Healthy materials are the foundation for effective circularity, reducing community pollution and cleaner living for all.

- The Living Building Challenge Red List contains the “worst in class” materials, chemicals and elements known to pose serious risks to human health and the greater ecosystem.
- Red List Free certification is the absence of Red List chemicals in building and home furnishings.
- Our products have been completely vetted and verified to contain no Red List Chemicals at levels at or above 100 ppm or 0.01 percent.
- Affords superior recycling potential of clean-based products.

Achieving LBC Red List Free is a commitment to significantly cut down on the output and use of harmful chemicals. It reflects our company’s prioritization on human health and ensuring a brighter future for generations to come.

M/PACT™ Carbon Neutral Product

Climate change is one of the greatest threats facing humanity. That’s why our modular flooring products are carbon neutral everywhere in the world. Let’s work together for a better tomorrow.

Sustainable features

Sound of Color print tile is manufactured with PVC-Free WellBAC® Comfort cushion backing, and is certified NSF-140 Gold with 52% pre-consumer recycled content by total weight. Made in the USA, **Sound of Color** is also available with our NSF-140 Platinum backing option. All Milliken modular carpets carry Environmental Product Declarations and Health Product Declarations, which contribute to LEED certification. Additionally, Milliken modular carpets carry Declare® transparency labels and comply with the Red List Imperative of the Living Building Challenge.™



M/PACT™ CARBON NEUTRAL PROGRAM



Scan to learn more about our
commitment to sustainability.

SOUND OF COLOR

Construction

Tufted, Textured
Loop and Cut Pile

Tile Sizes

25 cm x 1 m
(9.84" x 39.4")
1 m x 1 m
(39.4" x 39.4")

Yarn Type

Milliken-Certified
WearOn® Nylon

Stain Resist / Soil Release

StainSmart®

Finished Pile Thickness

0.112" (2.84 mm)

Average Density (Finished)

5,300

Standard Backing

PVC-Free WellBAC®
Comfort Cushion
Available with
TractionBack®

Texture Appearance Retention Rating (TARR)

Heavy Traffic End-Use
Applications

Recommended Installation Method(s)

Tile: Horizontal Ashlar
Plank: Vertical Ashlar



HORIZONTAL
ASHLAR

VERTICAL
ASHLAR

SUSTAINABLE FEATURES

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M/PACT™ CARBON NEUTRAL PROGRAM

M/PACT carbon neutral products offset the raw materials and manufacturing carbon footprint* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change. When you choose M/PACT products, you can be sure your choice is carbon neutral.

TRACTIONBACK

Simplify your modular installation with Milliken's patented TractionBack®, an innovative backing system that is faster, more cost efficient, and environmentally superior to wet adhesives and peel-and-stick carpet tile.

SHOWN ON THE COVER

(Front) Sound of Color in Whisper SOC152. Ashlar.
1 m x 1 m tiles. (Back) Sound of Color in Buzz SOC120.
Ashlar. 25 cm x 1 m planks.

* As calculated and verified scope A1-3 GWP through a ISO14025/ISO14040 compliant LCA and published in third party EPDs.

Images in this brochure and architect folder are approximate for color and pattern scale. Please use actual carpet samples to make your final selections.

Scan to explore the
collection story.



Milliken™